












Date: Tuesday, 4/4/2006 10:15:55 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SHUT-OFF VALVE SHAFT
Job Number	: 26484		
Estimate Number	: 12181		
P.O. Number	: N/A	Part Number	: D34691
This Issue	: 4/4/2006 S.O. No. : N/A	Drawing Number	: D3469 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 4/30/2006
Checked & Approved By	: SEE ABOVE USER & DATE	Qty:	10 Um: Each
Comment	: est rev A 06.02.06 new issue EC		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	M304S26GA	304/316 0.018 SHEET	
			
Comment: Qty.: 0.8259 sf(s)/Unit Total: 1.6519 sf(s) AISI 304/316 0.018 SHEET batch: 119704 <i>06 04 04</i> <i>(B)</i>			
2.0	SHEAR	SHEAR	
			
Comment: SHEAR Cut flat pattern per dwg D3469 <i>06 04 04</i> <i>(B)</i>			
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			
Comment: SMALL & MEDIUM FAB RESOURCE 1 1a <del>1</del> Drill holes and deburr as per dwg D3469. <i>06 04 04</i> 1b Degrease with wash'n'wipe <i>06 04 04</i> 2-Roll sheet as per dwg D3469 <i>06 04 04</i> 3-Spot weld as per dwg D3469 <i>06 04 04</i> 4-Roll Bead as per dwg D3469 <i>06 04 04</i> <i>PTO</i> <i>(B)</i>			
4.0	QC58	WELD INSPECTION	
			
Comment: WELD INSPECTION <i>Assy Inspection</i> <i>06/04/27</i> <i>(10)</i>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>06 04 25</i> <i>(10)</i>			

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	3	Change step 3 as indicated on reverse				<i>[Signature]</i>	<i>[Signature]</i>

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: *[Signature]* Date: 26/04/28  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 4/4/2006 10:15:56 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHUT-OFF VALVE SHAFT

Job Number: 26484

Part Number: D34691

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

SD 04/04/28

Job Completion



C 86 04-28

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries